
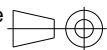


EO Number <b>EO-1060932</b>	
Drawn/Changed <b>MKG</b>	Date (DD/MM/YY) <b>20/12/22</b>
Approved <b>LRH</b>	Date (DD/MM/YY) <b>20/12/22</b>
<b>ADDED K-STANDARD NOTE</b>	

1. CONSTRUCTION OF PARTS SHOULD REFERENCE ASTM A385 - PRACTICE FOR PROVIDING HIGH-QUALITY ZINC COATING (HOT-DIP)
  
2. COATING TO MEET ASTM A123 - STANDARD SPECIFICATION FOR ZINC (HOT-DIP GALVANIZED) COATINGS ON IRON AND STEEL
  
3. TESTING AND VERIFICATION (IF REQUIRED) OF COATING TO MEET ASTM A90 - STANDARD TEST METHODS FOR WEIGHT [MASS] OF COATINGS ON IRON AND STEEL ARTICLES WITH ZINC OR ZINC-ALLOY COATINGS.
  
4. ALL THREADED COMPONENTS SHOULD BE PROTECTED PRIOR TO GALVANIZING TO PREVENT ZINC FROM COLLECTING IN THE THREADS AND RENDERING THEM UNUSABLE.

**FOR SOURCING OUTSIDE OF NORTH AMERICA REFERENCE K-STANDARD 20620.0001**

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	Drawn by <b>PML</b>	Date (DD/MM/YY) <b>08/08/14</b>			Third angle projection 	Drawing Number <b>ESN0059</b>	
All metal parts shall have burrs removed from all interior and exterior edges. All metal oxide residues from a cutting process shall be removed from all cut surfaces. All edges shall be ground to a minimum 0.015 [0.4] radius.							